Displacement Transducers





Gefran displacement transducers: reliability, precision, simple and quick installation

Gefran has designed and produced displacement sensors for over 15 years. Over a million installed transducers and in-depth knowledge of processes to be measured guarantee top performance and an excellent quality/price ratio.

Gefran produces the sensitive element of its transducers in-house, and is therefore able to guarantee reliability and precision of measurement.

Gefran displacement transducers are based on two different technologies: potentiometric, which guarantees the flexibility of a wide range developed over the years, and magnetostrictive, an advanced solution that provides higher performance thanks to its contactless measurement system.

The following are some of the main features of Gefran displacement transducers:

- Measurement of absolute position: when the system is switched on, the transducer immediately gives the real position without having to run mechanical repositioning.
- Life: from 100 million strokes of potentiometric transducers to practically unlimited for magnetostrictive transducers, thanks to the lack of contact between the transducer and the cursor.
- High resolution of output signal: from practically infinite for potentiometers to 2µ for magnetostrictive transducers.
- Easy installation and simple connection to most commercially available instruments and PLCs.
- Ability to simultaneously control multiple cursors with the same transducer and provide shift speed (MK4/IK4-C in CANopen and MK4/IK2P in Profibus from 1 to 4 cursors.

 Analog MK4-A up to a maximum of two cursors. Multicursor in digital model MK4-D Start&Stop).



NEW PRODUCT

The result of constant research and innovation, this new technological solution uses a new sensitive element to read the magnetic cursors.

The structure of the sensitive element has been simplified and optimized thanks to innovative technological solutions developed and patented by Gefran.

In its simple structure, ONDA contains all of the performance features needed to satisfy application requirements:

- a simplified sensitive element makes the transducer even more compact
- a simple, modular structure ensures greater reliability and simpler maintenance
- the uniqueness of the solutions adopted guarantees maximum performance

To launch this new technology, Gefran introduces a magnetostrictive displacement transducer with a completely new profile: **ONP1-A**, available with analog output in voltage or in current.



GUIDE TO CHOOSING THE BEST TRANSDUCER

STROKE LENGTH

GEFRAN potentiometric and magnetostrictive transducers measure linear displacement on strokes from a minimum of 10 mm to a maximum of 4000 mm. It is important to remember that two strokes are usually specified:

- Mechanical stroke: the actual shift of the transducer cursor;
- Useful electrical stroke: the part of the mechanical stroke on which transducer linearity is guaranteed.

 This means that when studying the application, you have to choose a transducer with a useful electrical stroke greater than or equal to the maximum shift of the moving part.

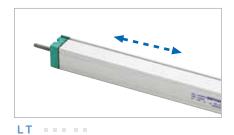
TYPES OF ACTUATORS

To detect the shift of an object, the transducer has a mobile part that is normally attached to the object itself. This mobile part is usually one of two types:

- rod: this is the traditional system used by potentiometers, and consists of a rod inserted in the transducer body and transmits the shift to the interior of the sensor;
- cursor: this system permits more compact solutions thanks to the use of a cursor attached to the moving part to be measured.

It is available on some potentiometers (series PK, PME and PMI) and on most magnetostrictives.

Note that the cursor can be guided (slide or ring) or completely free from the transducer (floating cursor).









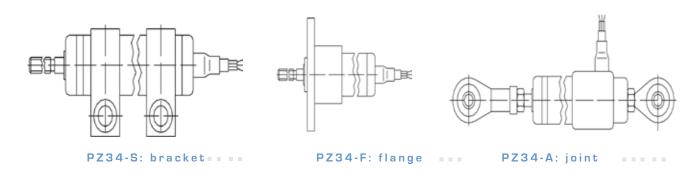


IK ----

INSTALLATION

The transducer can be installed on three types of supports:

- brackets: the traditional method; requires a free surface for installation and uses two or more brackets based on the length of the transducer;
- flanges: ideal in applications in which the rod has to pass through a hole and the transducer has to be attached to the walls of the hole; in this case, you have to pay careful attention to conditions of use, especially in case of long strokes;
- self-aligning joints: these are used to attach the ends of the transducer directly to the moving parts; it eliminates other attachment points and allows measurement of unaligned movements; this system is unsuitable for very long strokes.



PROTECTION LEVEL

Depending on their structure and technology, GEFRAN linear displacement transducers guarantee different levels of protection against dust and liquids. You can choose within a range of IP40 to IP68, as shown on the following table:

IP40	IP60	IP65	IP67	IP68	
PK	LT	LT	RK2 - RK4	IC	
PA1	PZ12	PC	MK4	İ	
PY1	PZ34	PR65	IK4	T T	
PY2		ONP1	РМЕ		
PY3			РМА		
PS			LT67		
			PC67		
			PZ67		
			PMI / PMISL / PMI	SLE	

COMMUNICATION INTERFACE

Potentiometers supply a ratiometric output in voltage. This means that the output voltage range depends on the voltage use to feed the transducer.

ATTENTION! The potentiometer must NOT be used as a variable resistance.

If you want a 0..10 VDC or 4..20 mA conditioned signal as a potentiometer output, you can connect a PCIR conditioner to the device output.

Magnetostrictive transducers let you choose the most appropriate output interface for the application:

- analog output in voltage: 0..5 VDC/5..0 VDC, 0..10 VDC/10..0 VDC, \pm 5 VDC, \pm 10 VDC

- analog output in current: 0..20 mA, 4..20 mA

digital output: start/stop (multicursor), PWM (monocursor)
 SSI output: 16, 21, 24, 25 bit in binary or Gray code

- CANopen output: CiA DP 3.01 rel.4.0 and DS406

- Profibus output: DPVO on RS485

PLASTIC AND RUBBER INJECTION PRESSES:

measures displacement of 4 main movements: load, injection, die opening/closing, extraction.



BLOWING MACHINES:

measures displacement of die opening/closing, die translation, Parison check.



MATERIALS WORKING:

measures displacement of tools such as brushes, wheels or rolls used in working metal, wood, marble, ceramics.



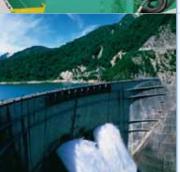
HYDRAULIC AND PNEUMATIC CYLINDERS:

piston displacement checkthe transducer is internal and a magnetic ring cursor is attached to the piston to track its movement.



GEOTECHNICS:

use of transducers for subsidence meters and strain gauges for structural monitoring cylindrical models are preferred.



AUTOMATIVE TEST MACHINES:

tuning of suspensions on prototypes and competition models. Test benches. Racing cars. Crash tests.



FARM AND EARTH MOVEMENT MACHINES:

check position of mechanical arms, bucket angle, plough height off ground, crushers, sizing of asphalting machines.



FOOD INDUSTRY:

check quantity of substance distributed by filling syringes or other injector machines.



RENEWABLE ENERGIES:

check position of solar trackers, check pitch of wind generators, check valves and bulkheads in hydroelectric plants.



LEVEL CHECKS:

measure level of liquids in tanks via selection of float.



	SHORT STROKES			The state of the s	
	MODEL	LT	PC	PK	
ב ב ב ב	USEFUL ELECTRICAL STROKE RANGE	50900 mm	50750 mm	1002000 mm	
מרום מרום מרום	INDEPENDENT LINEARITY	± 0,05%	± 0,05%	± 0,05%	
	RESOLUTION	Infinite	Infinite	Infinite	
	WORK TEMPERATURE RANGE	-30+100°C	-30+100°C	30+100°C -30+100°C	
בי בי בי	MAXIMUM DISPLACEMENT SPEED	10 m/sec	5 m/sec	10 m/sec	
	PROTECTION LEVEL	IP60 (model -S) IP65 (model -P)	IP65	IP40	
	ACTUATOR	Rod	Rod	Sliding cursor	
-	INSTALLATION	Brackets (variable distances between centers)	Self-aligning joints	Brackets (variable distances between centers)	
	APPLICATIONS	(0.01 mm) and reliability in measurement and control applications, even under harsh conditions. Brackets allow installation in most appropriate position.	The best solution for mechanical applications and vehicle development, automation and robotics, thanks to its sturdiness and accuracy.	The absence of a rod lets the cursor be used along the axis for longer strokes.	
		INJECTION PRESSES HYDRAULIC PRESSES SANDERS	BENDERS SANDERS EARTH MOVING	INJECTION PRESSES WOODWORKING	







PA1	PZ12	PZ34
25150 mm	25250 mm	25300 mm
± 0,2% on 25 ± 0,1% from 50 to 100 ± 0,05% from 125 to 150	± 0,2% on 25 ± 0,1% from 50 to 100 ± 0,05% from 125 to 250	± 0,2% on 25 ± 0,1% from 50 to 100 ± 0,05% from 125 to 300
Infinite	Infinite	Infinite
-30+100°C	-30+100°C	-30+100°C
5 m/sec	10 m/sec	10 m/sec
IP40	IP60 (on request: IP65)	IP60 (on request: IP65)
Rod	Rod	Rod
Brackets (variable distances between centers)	Brackets (model -S) Joints (model -A) Flange (model -F)	Brackets (model -S) Joints (model -A) Flange (model -F)

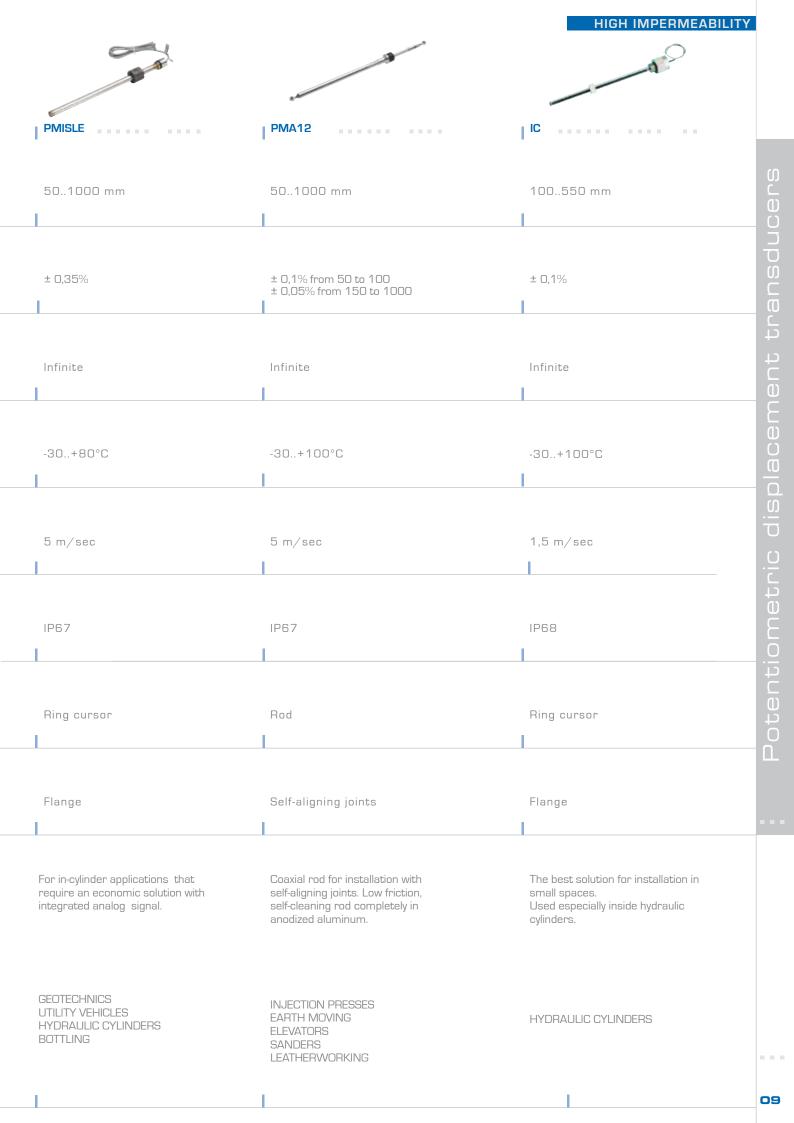
Compact. A joint provides greater tolerance in movement. Reliable even at high

Reliable even at high speeds or if subject to impact and vibration.

Problems traditionally associated with rotative potentiometers (especially reliability, life, accuracy and speed) are eliminated.

The ability to attach joints provides error-free operation even in case of misalignment between transducer axis and direction of movements.

BENDERS SANDERS TRANSFER MACHINES GLASS WORKING AND CUTTING GEOTECHNICAL TEST AND INSPECTION MACHINES



STROKE RANGE

INDEPENDENT

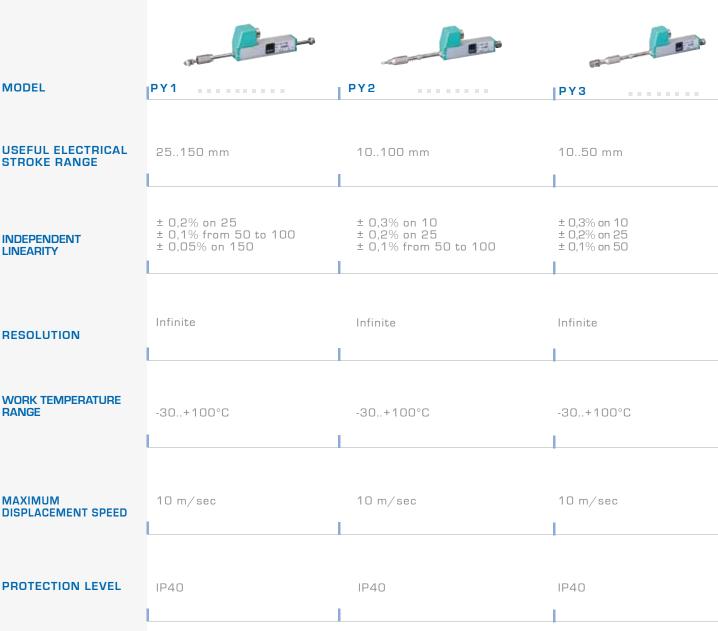
RESOLUTION

RANGE

MAXIMUM

LINEARITY

MODEL



Rod

Rod with return spring

Rod with return spring

INSTALLATION

ACTUATOR

Brackets (variable distances between centers)

Brackets (variable distances between centers)

Brackets (variable distances between centers)

APPLICATIONS

Compact.

Double support for measurement rod.

Side connection permits through-rod structure, guaranteeing greater overall sturdiness of the sensor. Model PY1 has a joint for greater tolerance in movement.

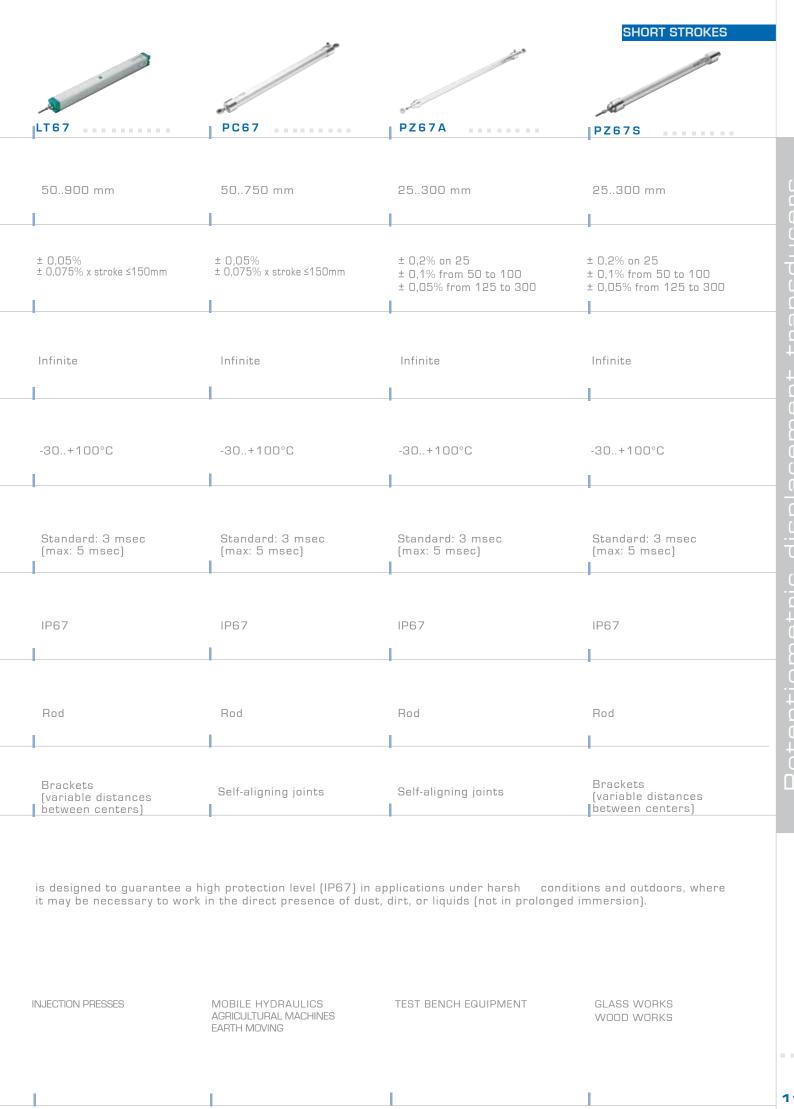
PY2 and PY3 automatically position the head thanks to the return spring, making them the best solution for precise checks on cams or products leaving an automatic production line.

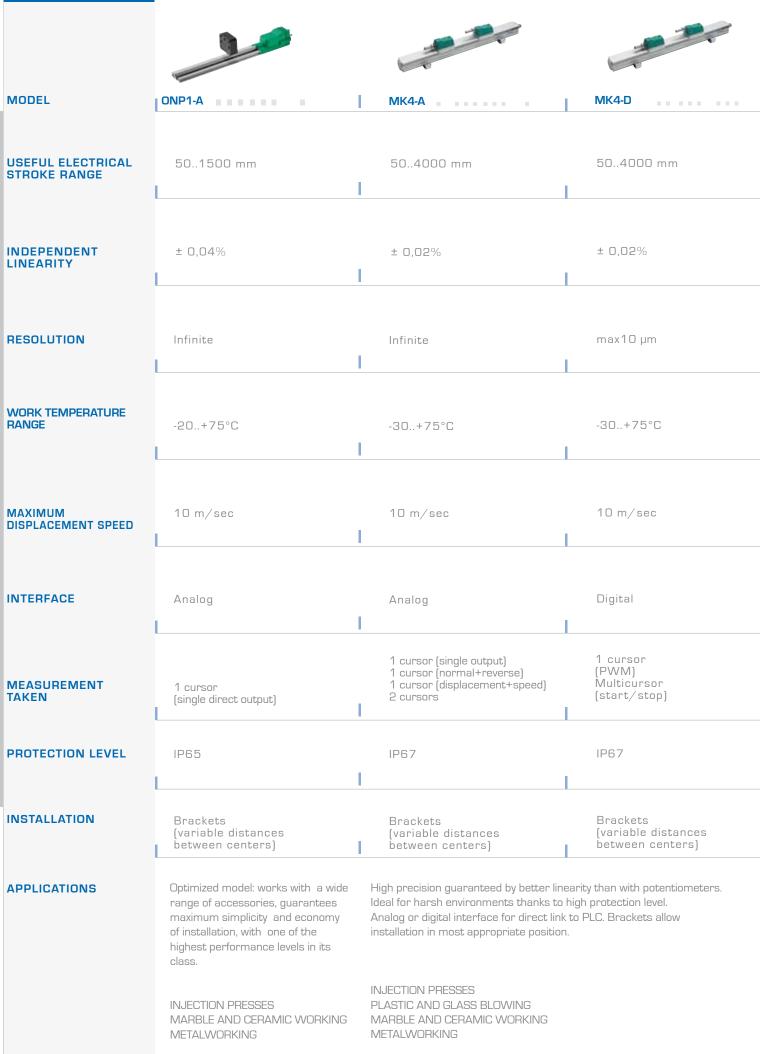
GEOTECHNICS

SANDERS

CERAMIC MACHINES (thickness and planarity check)

WOODWORKING MACHINES (thickness and planarity check)











MK4-S	MK4-C	MK4-P
504000 mm	504000 mm	504000 mm
± 0,02%	± 0,02%	± 0,02%
max 2 μm	max 2 μm	fino a 5 μm
-30+75°C	-30+75°C	-30+75°C
10 m/sec	10 m/sec	10 m/sec
SSI	CANopen	PROFIBUS
1 cursor	from 1 to 4 cursors	from 1 to 4 cursors
IP67	IP67	IP67
Brackets (variable distances between centers)	Brackets (variable distances between centers)	Brackets (variable distances between centers)
SSI digital interface allows high-precision absolute displacements.	CANopen interface allows connection via fieldbus.	The Profibus fieldbus communication interface permits integration in complex systems with large communication distances, guaranteeing safe and rapid data transmission.
SERVO-DRIVES ROBOTICS	PRESSES ROBOTICS MACHINE TOOLS	INJECTION PRESSES STEEL WORKS PLANT AUTOMATION

MODEL

LINEARITY

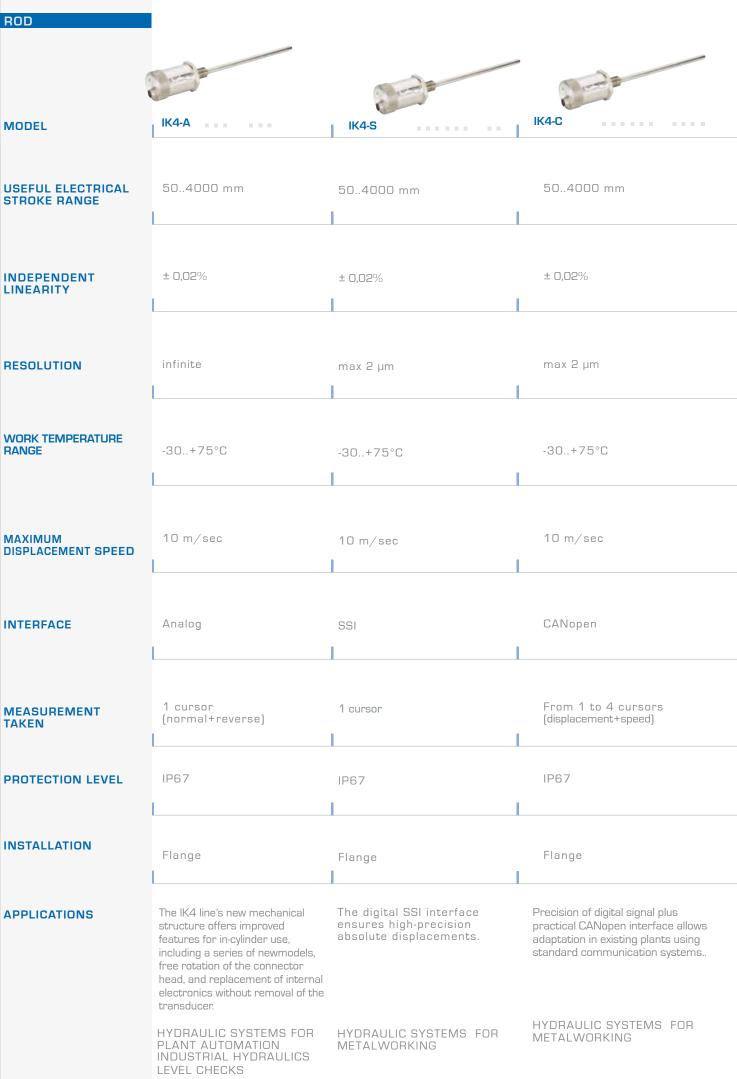
RESOLUTION

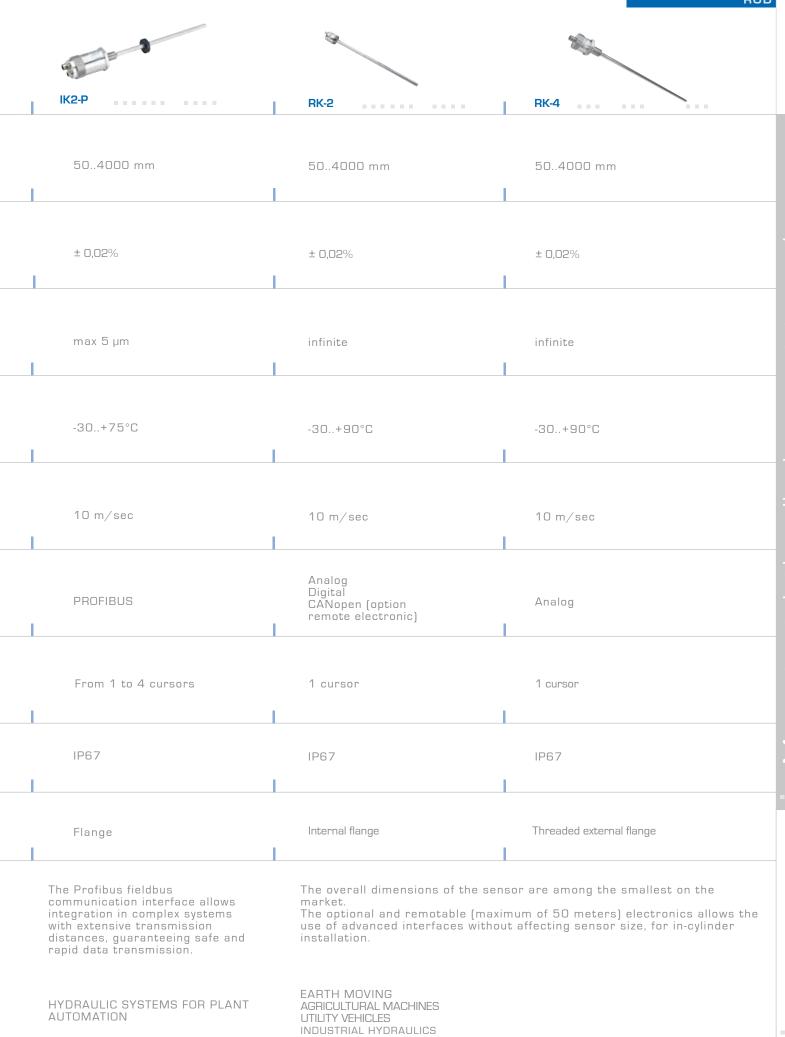
RANGE

MAXIMUM

INTERFACE

TAKEN





1!



|SIGNAL CONDITIONERS FOR POTENTIOMETRIC TRANSDUCERS

PCIR-101: Output 0...10Vdc PCIR-102: Output 4...20mA



| PCIR-A: Output 0...10Vdc



Interface module integrated in female connector (directly connectable to series LT and PK) Standard output 0..10Vcc (PCIR 101) Standard output 4..20mA (PCIR 102) High linearity (0.01% FSO) Lower Zero and Span thermal drift Settable Zero and Span

High input impedance (>100 MOhm)
Standard output 0..10Vcc
Linearity error: 0.02% FSO
Thermal drift: 0.01% FSO/°C
Simultaneous control of two transducers
Preset for DIN EN50035 and EN50022 mounting
MOR031 female connector

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JOINTS FOR POTENTIOMETRIC TRANSDUCERS PKITO15: for pot. series LT



CURSORS FOR MAGNETOSTRICTIVE TRANSDUCERS

SERIES MK4 / ONP1

PCUR034



PCUR035



PCUR036



PCUR037



PCUR135







SERIES IK

PCUR026



PCUR027



PCUR022



PCUR023



PCUR024



Ø int. 12,5 mm Ø ext. 54 mm length 70 mm Ø int. 15 mm Ø ext. 54 mm length 70 mm Ø int. 13,5 mm Ø ext. 32,8 mm length 7,9 mm Ø int. 13,5 mm Ø ext. 32,8 mm length 7,9 mm

 \emptyset int. 13,5 mm \emptyset ext. 32,8 mm length 7,9 mm

FEMALE CONNECTOR FOR POTENTIOMETRIC TRANSDUCERS

	CODE	DESCRIPTION	5	5	¥	PA1	PME12	ō	PY1 PY2 PY3	
				DOLL						L
	CON002	3-pin female mating connector; IP40 protection	LT-H	PC-H	DIC NA					ŀ
	CONO06	4-pin female mating connector (DIN43650A) 4-pin female mating connector (DIN43650C)	LT-M	PC-M	PK-M					L
	CONO08	5-pin female mating connector (DIN43630C)	LTD	PC-B	PK-B	PA1-C			PY-C	ŀ
	CON011		LT-B							H
	CON012	5-pin female mating connector; IP67 protection	LT-B	PC-B	PK-B	PA1-C			PY-C	ŀ
	CON013	Angled 5-pin female mating connector IP40 protection	LT-B	PC-B	PK-B	PA1-C			PY-C	
	CON050	Angled 4-pin M12 female mating connector; IP67 protection								ŀ
	CON293	4-pin M12 female mating connector, IP67 protection						10.0		H
	CON300	6-pin female mating connector					PME12-C	IC-C		ŀ
	CAV010	Female connector + 2mt of wired cable PVC (for PME model)					PIVIE12-C			ŀ
	CON021	6-pin female mating connector; IP40; DIN45322								ŀ
	CON022	6-pin female mating connector; IP67; DIN45322								ŀ
	CON023	Angled 6-pin female mating connector; IP67; DIN45322								H
J	CON026	8-pin female mating connector; IP40; DIN45326								L
-	CON027	8-pin female mating connector; IP67; DIN45326								F
ן ו	CON028	Angled 8-pin female mating connector; IP67; DIN45326								H
))	CON031	5-pin M12 female mating connector, IP67								ŀ
)	CON035	8-pin M12 female mating connector, IP67								ŀ
	CON041	Angled 5-pin M12 female mating connector; IP67								ŀ
J 1	CON042	Angled 8-pin M12 female mating connector; IP67 5-pin M12 male connector code-B (for MK4/IK2-P)								ŀ
	CON380	, , ,								ŀ
	CON390	5-pin M12 female connector code-B (for MK4/IK2-P) Profibus terminal (M12 axial male connector) for MK4/IK2-P								H
	CON049 CON460	8-pin M12 male mating connector; IP67 (for RK-EK connection)								
		Female connector with 2 meter cable lenght; IP67 protection								ŀ
	CAV002 CAV003	Female connector with 5 meter cable length; IP67 protection								ŀ
	CAV003	Female connector with 10 meter cable length; IP67 protection								
	CAV004	Female connector with 15 meter cable length; IP67 protection								H
	CAV005	90° angled female connector with 2 meter cable length; IP67 protection								H
	CAVOOS CAVOO6	90° angled female connector with 5 meter cable length; IP67 protection								H
	CAV007	90° angled female connector with 10 meter cable lenght; IP67 protection								
	CAV008	90° angled female connector with 15 meter cable lenght; IP67 protection								ŀ
	CAV011	Female connector with 2 meter cable lenght IP67 protection								
	CAV012	Female connector with 5 meter cable lenght IP67 protection								ŀ
	CAV013	Female connector with 10 meter cable lenght IP67 protection								l
	CAV015	Female connector with 15 meter cable lenght IP67 protection								l
	CAV021	90° angled female connector with 2 meter cable lenght IP67 protection								
	CAV022	90° angled female connector with 5 meter cable lenght IP67 protection								
	CAV023	90° angled female connector with 10 meter cable lenght IP67 protection								
	CAV024	90° angled female connector with 15 meter cable lenght IP67 protection								
	PCAV700	4-pin M8 female connector, with 3 meters cable for Profibus								
	PCAV701	4-pin M8 female connector, with 5 meters cable for Profibus								
	PCAV702	5-pin M12 female connector, with 3 meters cable for Profibus								
	PCAV703	5-pin M12 male connector, with 3 meters cable for Profibus								
-	PCAV704	5-pin M12 female connector, with 5 meters cable for Profibus								
	PCAV705	5-pin M12 male connector, with 5 meters cable for Profibus								

LT67 PC67 PZ67	MK4-A	MK4-D	MK4-S	MK4-C	MK4-P	IK4-A	IK4-S	IK4-C	IK2-P	RK2	RK4
ONP1-	A-M										
LTC7 /DOC7 /D7C7 C											
LT67/PC67/PZ67-S											
LT67/PC67/PZ67-S											
PZ67-A											
PZ07*A	MK4-A-B	MK4-D-B	MK4-S-B	MK4-C-B		IK4-A-B	IK4-S-B	IK4-C-B/C-X		RK2+EKB	
	MK4-A-B	MK4-D-B	MK4-S-B	MK4-C-B		IK4-A-B	IK4-S-B	IK4-C-B/C-X		RK2+EKB	
	MK4-A-B	MK4-D-B	MK4-S-B	MK4-C-B		IK4-A-B	IK4-S-B	IK4-C-B/C-X		RK2+EKB	
	MK4-A-C	MK4-D-C	MK4-S-C			II.TA'U		II 0-D/ 0-X		AINE FER_1_TD	
	MK4-A-C	MK4-D-C	MK4-S-C								
	MK4-A-C	MK4-D-C	MK4-S-C								
	MK4-A-A			MK4-C-A		IK4-A-A		IK4-C-A/C-Y		RK2+EKM	
	MK4-A-H	MK4-D-H	MK4-S-H								
	MK4-A-A			MK4-C-A		IK4-A-A		IK4-C-A/C-Y		RK2+EKM	
	MK4-A-H	MK4-D-H	MK4-S-H								
					MK4-P-W				IK2-P-W		
					MK4-P-W				IK2-P-W		
					MK4-P-W				IK2-P-W		
										RK2+EK_	
	МК4-А-Н	MK4-D-H	MK4-S-H								
	MK4-A-H		MK4-S-H								
	MK4-A-H	MK4-D-H	MK4-S-H								
	МК4-А-Н	MK4-D-H	MK4-S-H								
	МК4-А-Н	MK4-D-H	MK4-S-H								
	МК4-А-Н	MK4-D-H	MK4-S-H								
	МК4-А-Н	MK4-D-H	MK4-S-H								
	МК4-А-Н	MK4-D-H	MK4-S-H								
	МК4-А-А			MK4-C-A		ІК4-А-А		IK4-C-A/C-Y		RK2+EKM	RK4
	МК4-А-А			MK4-C-A		ІК4-А-А		IK4-C-A/C-Y		RK2+EKM	RK4
	МК4-А-А			MK4-C-A		ІК4-А-А		IK4-C-A/C-Y		RK2+EKM	RK4
	МК4-А-А			MK4-C-A		ІК4-А-А		IK4-C-A/C-Y		RK2+EKM	RK4
	МК4-А-А			MK4-C-A		ІК4-А-А		IK4-C-A/C-Y		RK2+EKM	RK4
	МК4-А-А			MK4-C-A		ІК4-А-А		IK4-C-A/C-Y		RK2+EKM	RK4
	MK4-A-A			MK4-C-A		ІК4-А-А		IK4-C-A/C-Y		RK2+EKM	RK4
	MK4-A-A			MK4-C-A		ІК4-А-А		IK4-C-A/C-Y		RK2+EKM	RK4
					MK4-P-W				IK2-P-W		
					MK4-P-W				IK2-P-W		
					MK4-P-W				IK2-P-W		
					MK4-P-W				IK2-P-W		
					MK4-P-W				IK2-P-W		
					MK4-P-W				IK2-P-W		



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